



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ASAP

RBT400214-7
Job Sheet 186612



Part No: RBT400214-7

Job Qty: 10 ea

Part Name: Tab



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 11/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBT400214 Rev.7 IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Waterjet2		OK 18/11/19
100	Waterjet - Flow - B4B	10 pcs	11/23/18	11/23/18	0.00	0.80	Waterjet 2 OMAX		OK 18/11/19
110	QC	10 pcs	11/23/18	11/23/18	0.00	0.00	QC2 Waterjet-4		OK DAS
120	QC	10 pcs	11/23/18	11/23/18	0.00	0.00	QC8-7		38
130	Packaging	10 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2		7/10 9-89
140	QC21-SA	10 Ea	11/23/18	11/23/18	0.00	0.00	QC21		NOV 22 2018

Part Op 100 - 1-Cut as per DWG. DWG. Rev: 7 PROG. Rev: 7 2-Deburr if necessary
Descriptions: 130 - IDENTIFY AND STOCK

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.1040 sf (.0104 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	13	0

Part Specifications

Specifications could not be found.

Plex 11/19/18 10:26 AM dart.lacelle.linda

DART
AEROSPACE

Container No: S129242



Part: RBT400214-7

Job No: 186612

Serial No/Batch: S129242

Revision: 7

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

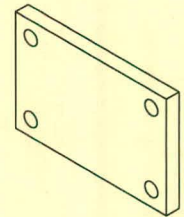
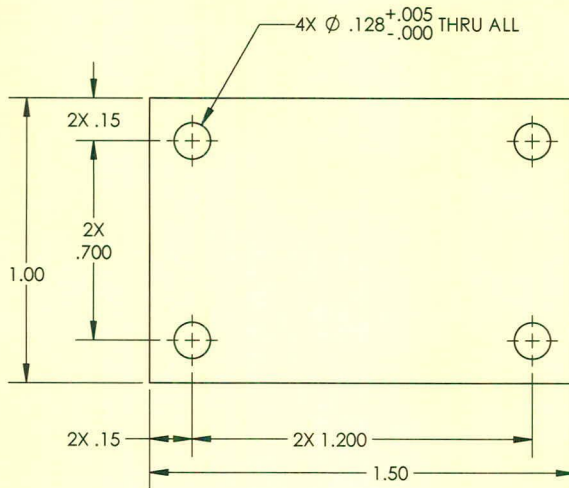
Date: 11/19/18

SAC
BC
69.2

69.2

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
7	16-0240	-7 CH'D DIMS WAS .125 IS .13, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS .700 IS 2X .700, WAS 1.200 IS 2X 1.200. ADDED DIMS 2X .15, 2X .15.	12/1/2016	DPD
				JAG



180612

(-7)

TAB

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-7	REV 7
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .008 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES ± 125
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .016R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.6M-2009
SCALE 2:1	DATE 4/9/2001
	SHEET 5 OF 11

